

209020" 0822200T

FIGURE 1

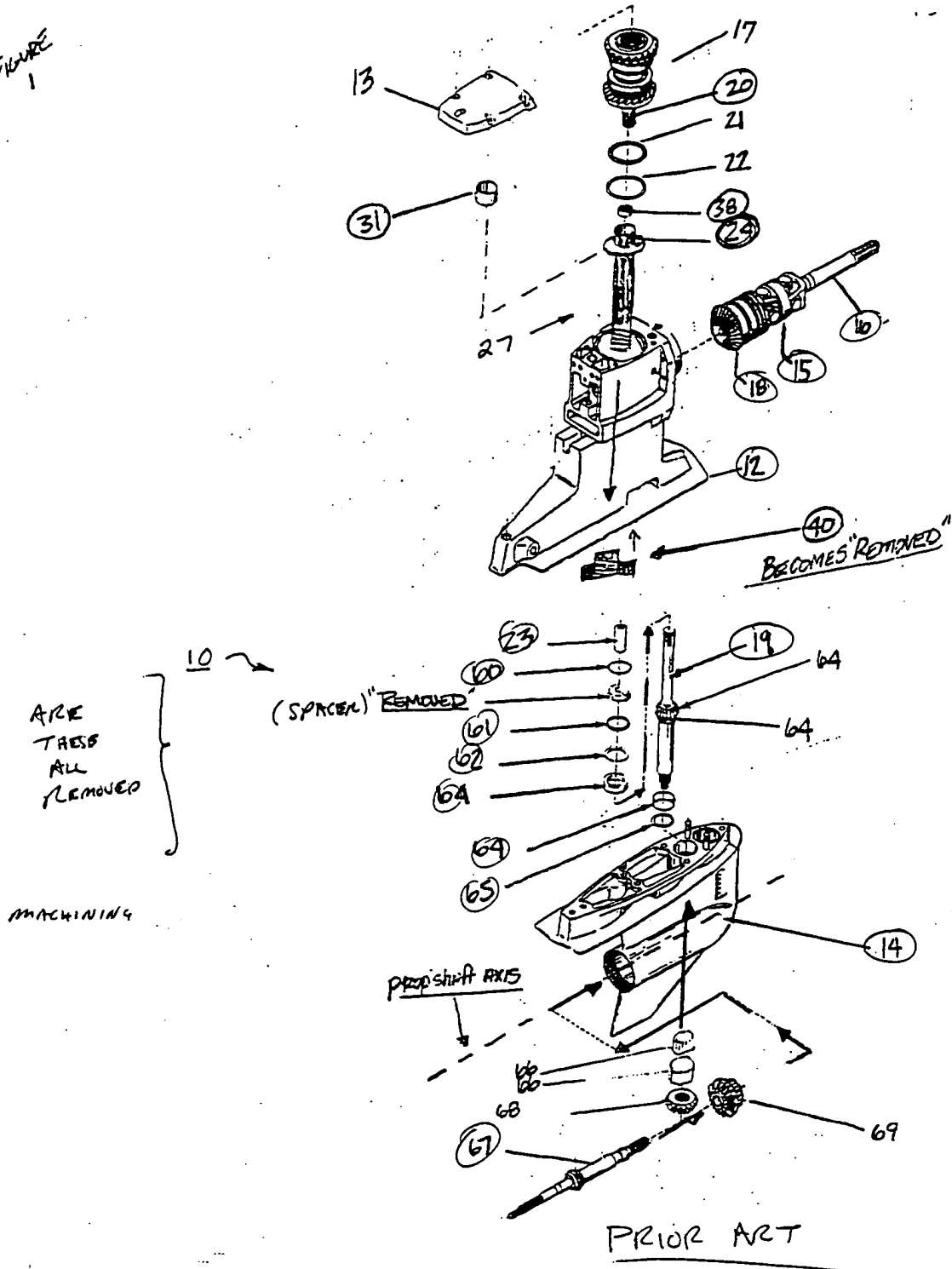


FIGURE 1  
(EXPLODED - STERN DRIVE)

10072380-020602

FIGURE 2

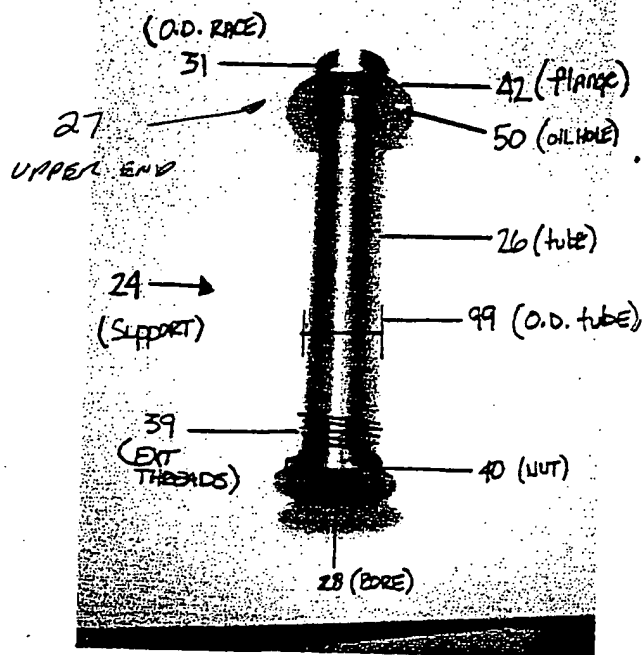


FIGURE 2  
(PERS. VIEW DRIVE  
SHAFT SUPPORT)

P63

Horsepower Tower  
OVERHEAD VIEW

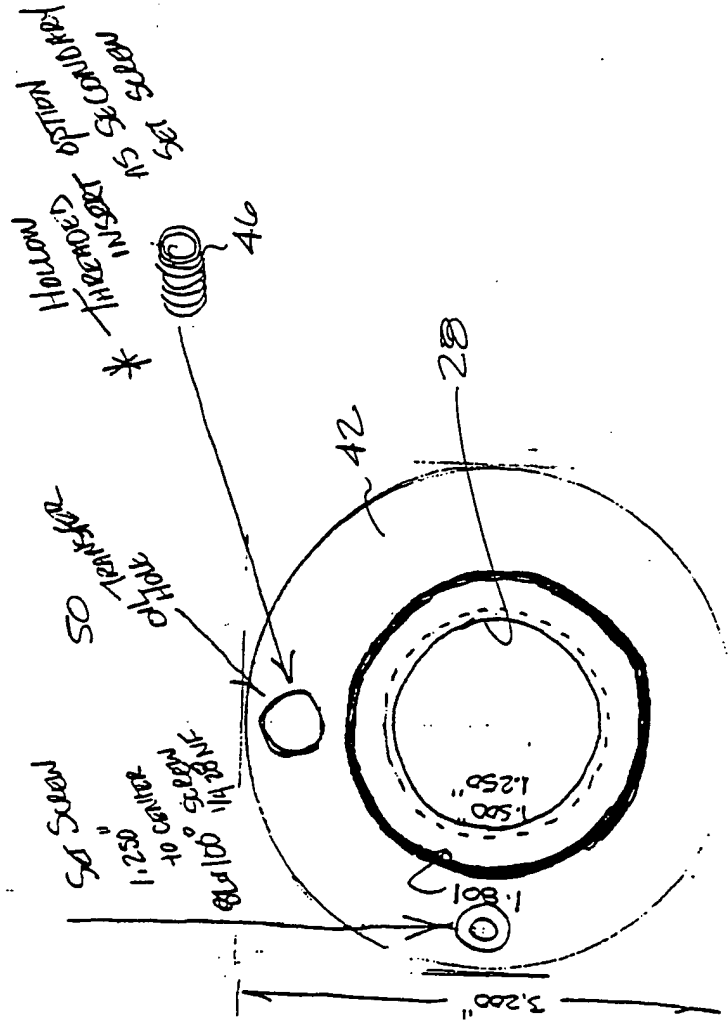
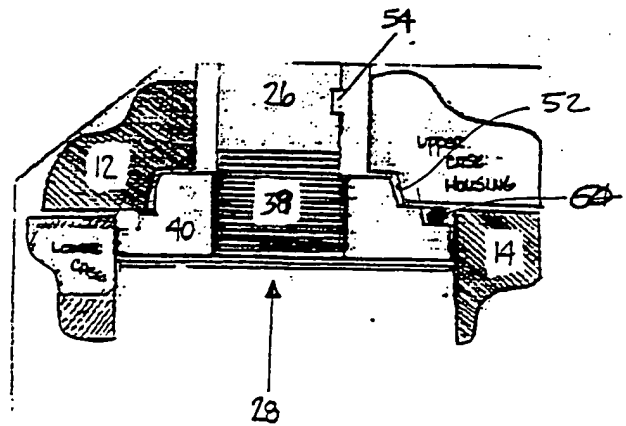
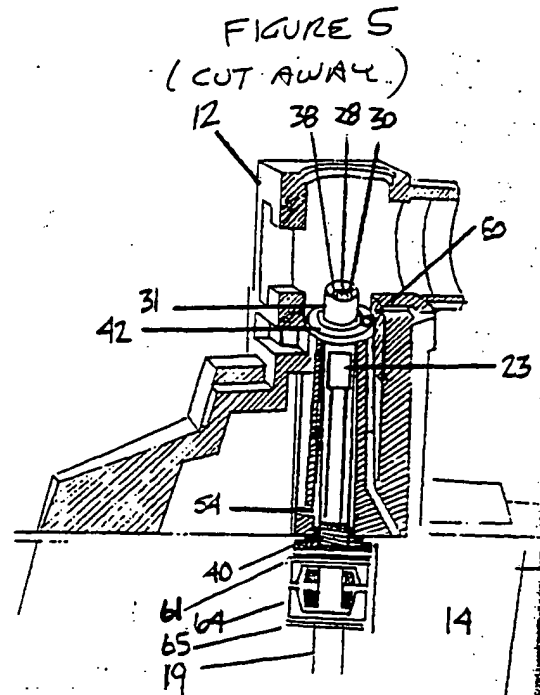
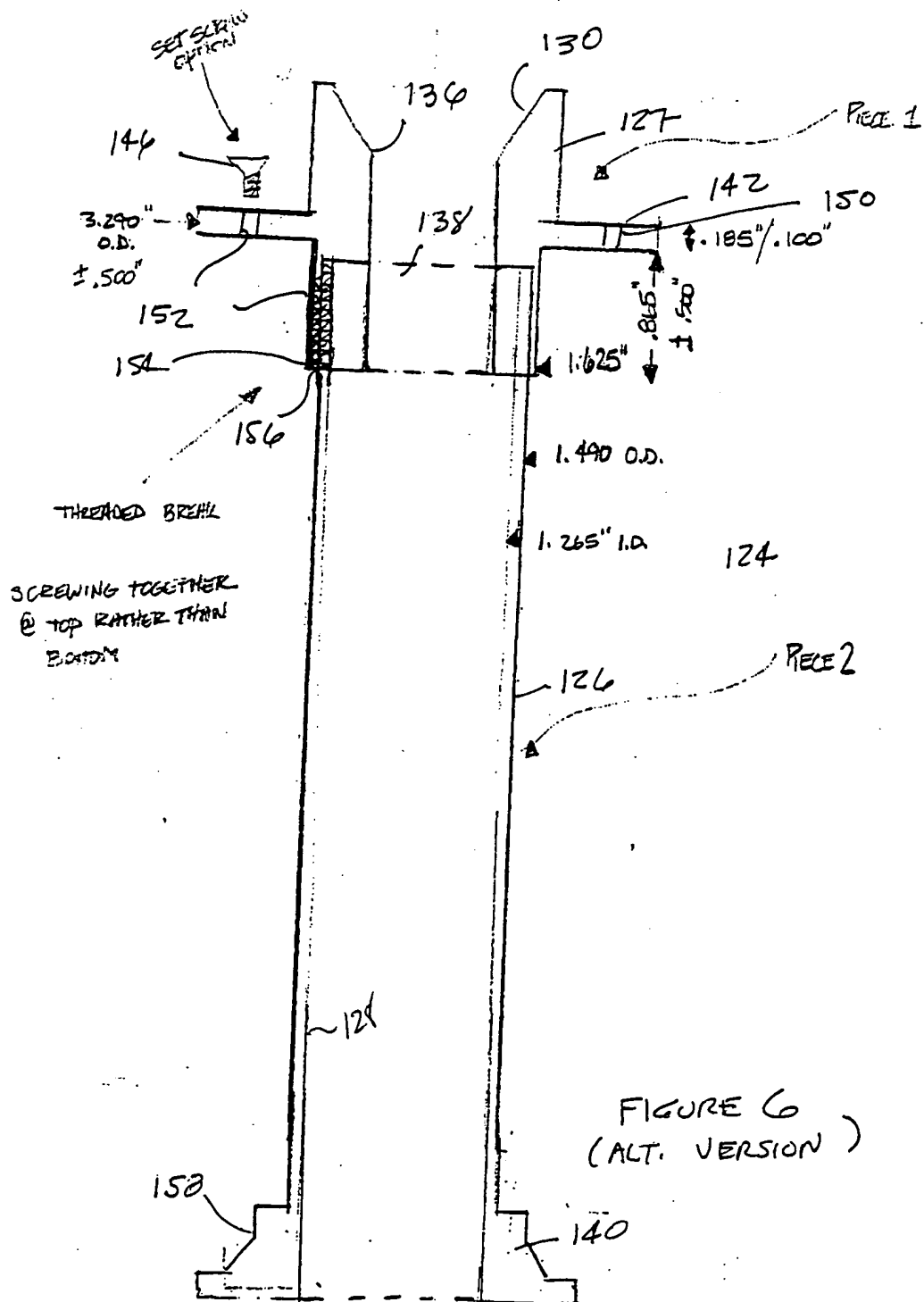


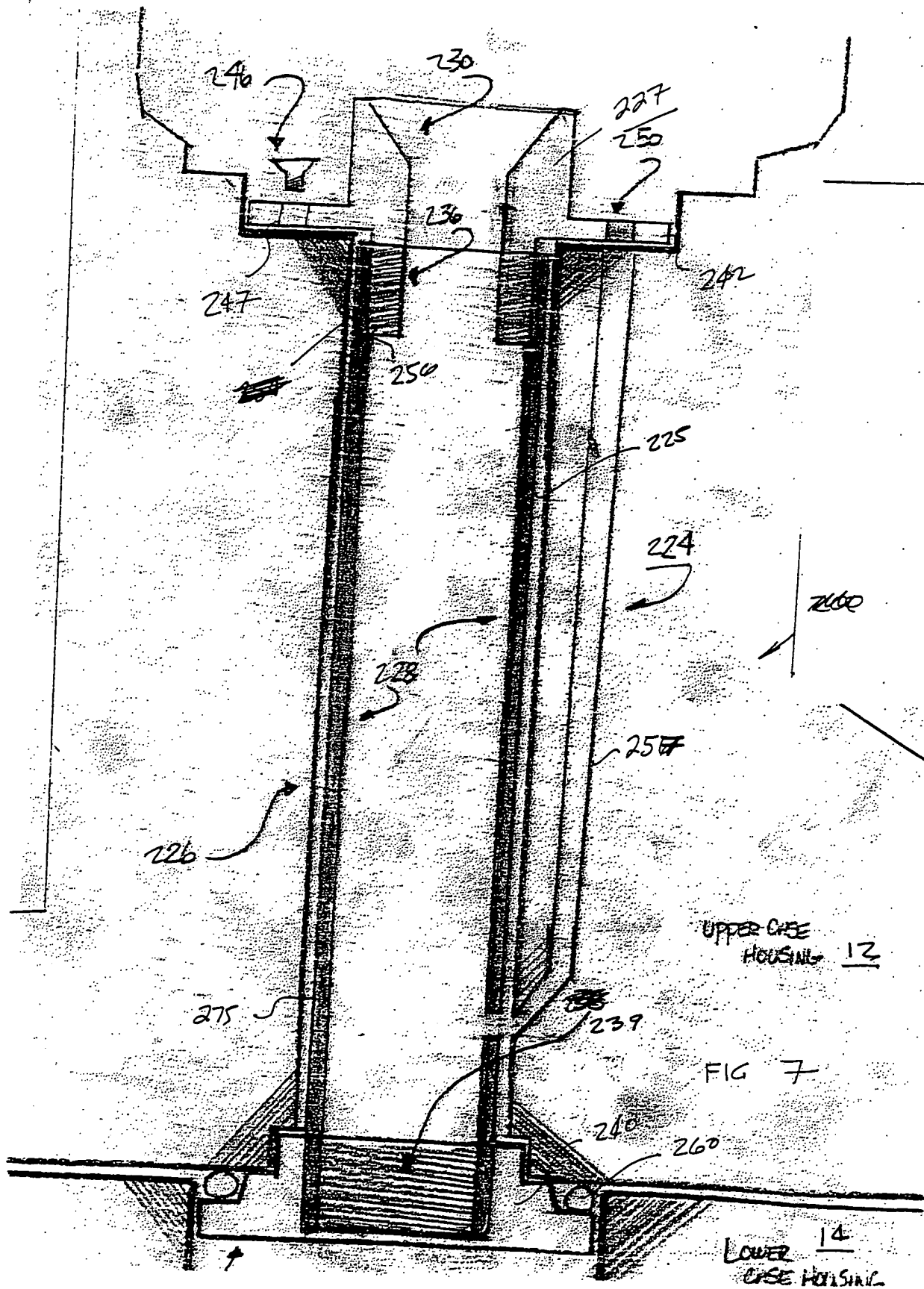
FIGURE 2A



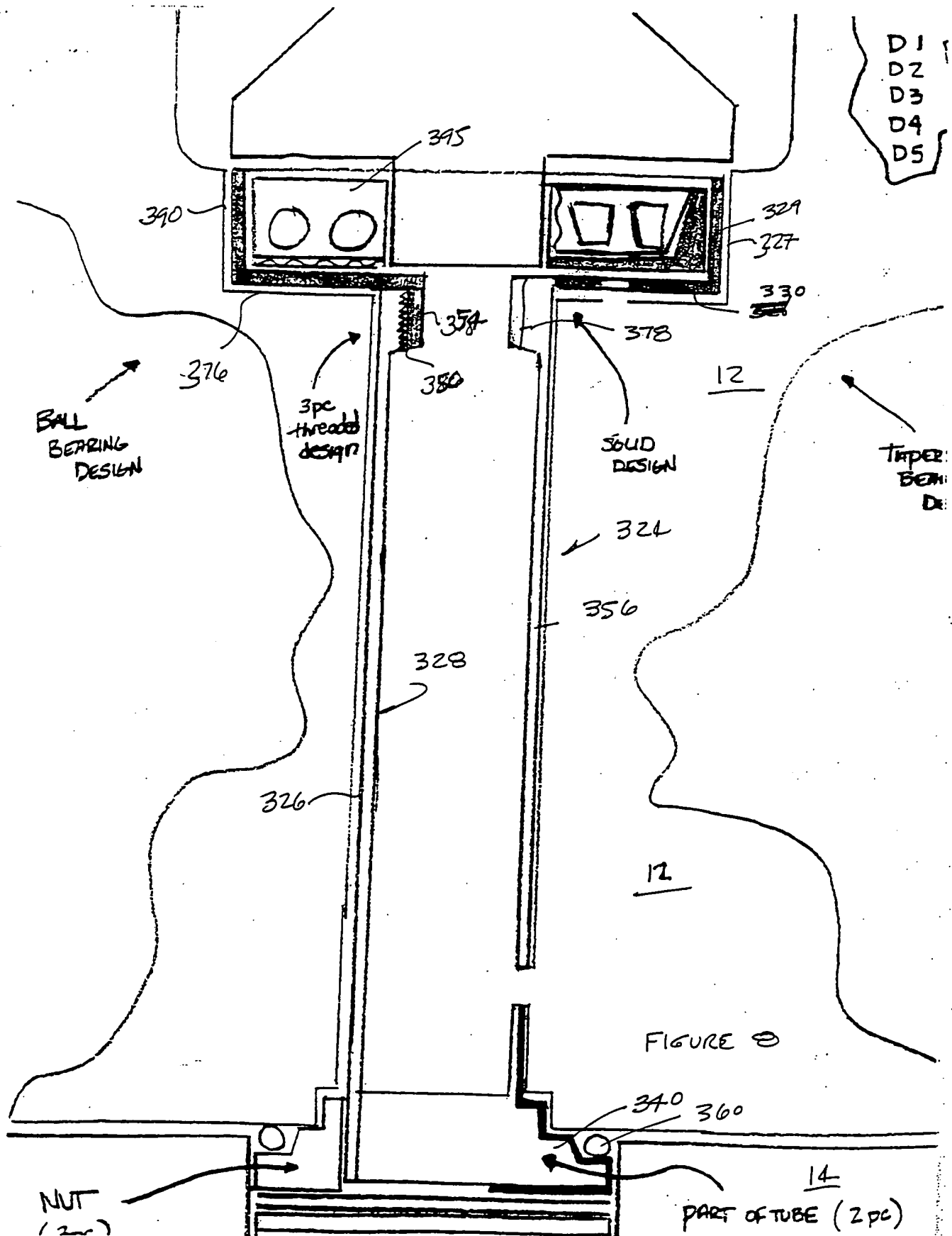
20090220-0822001



11-3  
12000



209020-08E2Z00T



209020" DBE2700T

TOWER DESIGNS

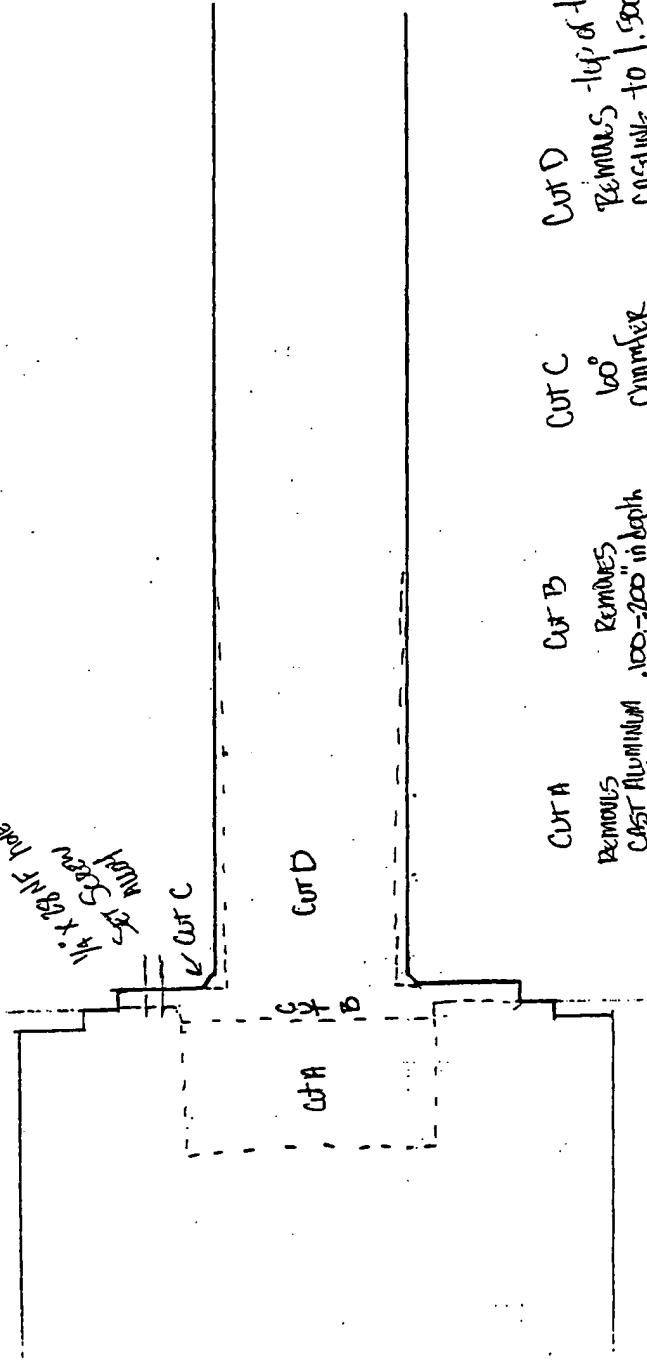
A  
B  
C  
D

R2

OUTSTO BRAND I CASE  
FOR HORSEPOWER TOWER

100'

1/4" x 3/8" N.F. hole  
set screw  
nut



CUT A REMOVES CAST ALUMINUM BEARING/GEAR SUPPORT FOR CHROMIUM BEARING TOWER & CASE SUPPORT

CUT B REMOVES .100-.200" IN DEPTH @ 3.200 DIA FOR TOWER DISC SECTION & SET SCREW HOLE IS DRILLED AND THREADED

CUT C 60° CHAMFER CUT FOR PERCUSE FIT

CUT D REMOVES TOP OF TAPER CASTING TO 1.500" DIA TO ACCEPT CHROMIUM TOWER SHIM/SLEEVE INSURE THROUGHTEN UPPER CASE FOR ADDITIONAL SUPPORT

FIGURE 9



# CASE CUTS FOR TOWER DESIGNS D1-5.

TOP OF CASE (UPPER)

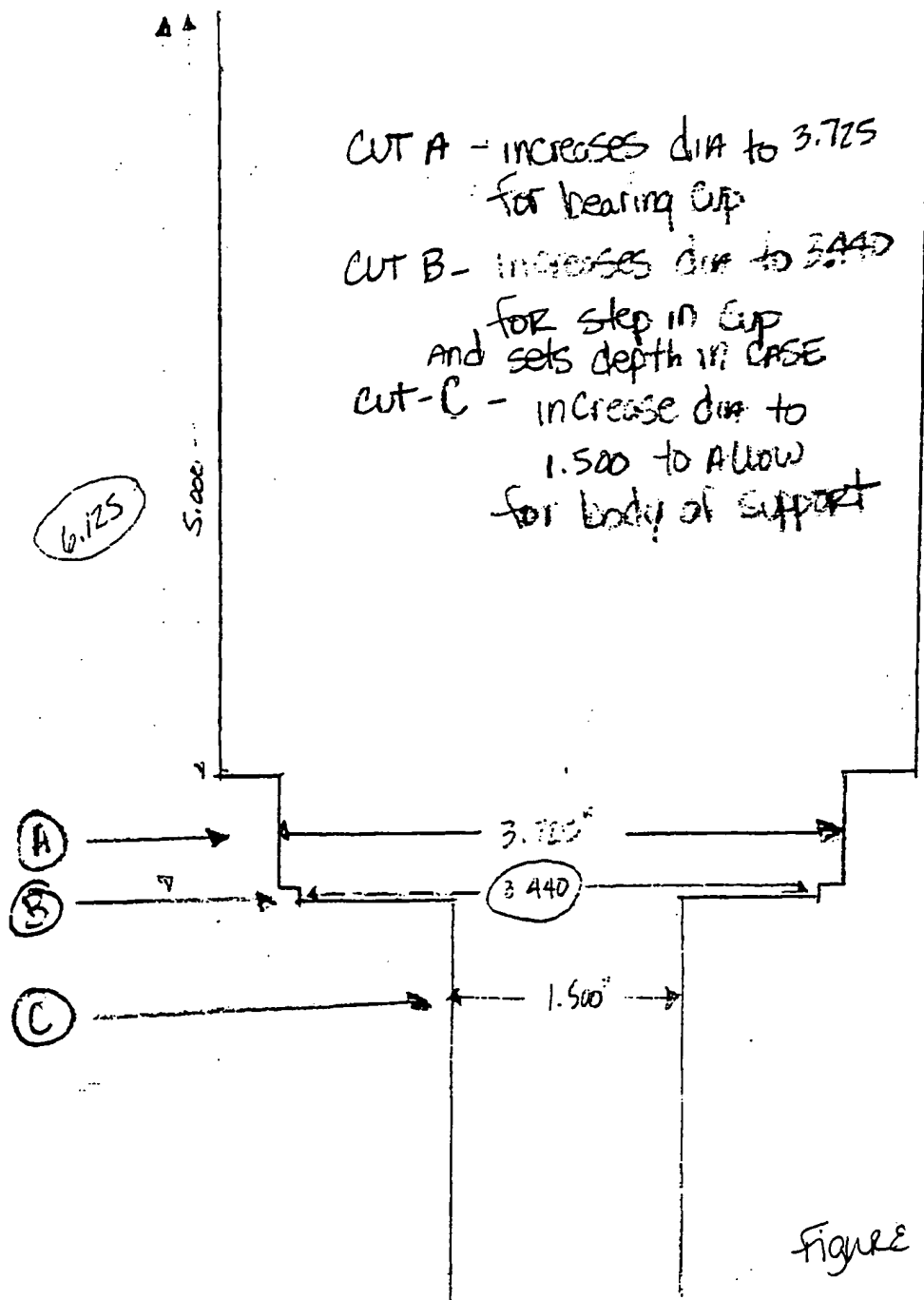


Figure 10

10072380-020602